



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**D3203-1**  
**Job Sheet 215473**



**Part No:** D3203-1

**Job Qty:** 12 pcs

**Part Name:** Handle



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 11/13/20

**Job Tracking No:**

**Created By:** Jennifer Renwick

**Due Date:** 12/23/20

**Description:**

**Type:** Stock

**Note:** DWG REV D IPP Rev:A New Issue 05-11-06 JLM/IPP Rev. B 2020.03.13 drawing revision DP Verify DD

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation                     | Qty       | Start Date | Due Date | Standard  |         | Workcenter/Supplier    |           | Sign-off    |
|-------|-------------------------------|-----------|------------|----------|-----------|---------|------------------------|-----------|-------------|
|       |                               |           |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier  | Lead Time |             |
| 100   | Purchasing                    | 12<br>pcs | 12/22/20   |          | 0.00      | 0.00    | Purchasing - 1         |           | DEC 08 2020 |
|       |                               |           |            |          |           |         | Purchasing - 2         |           |             |
|       |                               |           |            |          |           |         | Purchasing - 3         |           |             |
| 110   | Packaging 2-1 - Receive - B4B | 12<br>pcs | 12/22/20   |          | 0.00      | 0.00    | Packaging 2 - 1 - B4B  |           | DEC 08 2020 |
|       |                               |           |            |          |           |         | Packaging 2 - 2 - B4B  |           |             |
|       |                               |           |            |          |           |         | Packaging 2 - 3 - B4B  |           |             |
|       |                               |           |            |          |           |         | Packaging 2 - 5 - B4B  |           |             |
|       |                               |           |            |          |           |         | Packaging 2 - 4 - B4B  |           |             |
|       |                               |           |            |          |           |         | Packaging 2 - 6 - B4B  |           |             |
|       |                               |           |            |          |           |         | Packaging 2 - 7 - B4B  |           |             |
|       |                               |           |            |          |           |         | Packaging 2 - 8 - B4B  |           |             |
|       |                               |           |            |          |           |         | Packaging 2 - 9 - B4B  |           |             |
|       |                               |           |            |          |           |         | Packaging 2 - 10 - B4B |           |             |
|       |                               |           |            |          |           |         | Packaging 2 - 11 - B4B |           |             |
|       |                               |           |            |          |           |         | Packaging 2 - 12 - B4B |           |             |
|       |                               |           |            |          |           |         | Packaging 2 - 13 - B4B |           |             |
|       |                               |           |            |          |           |         | Packaging 2 - 14 - B4B |           |             |
|       |                               |           |            |          |           |         | Packaging 2 - 15 - B4B |           |             |
|       |                               |           |            |          |           |         | Packaging 2 - 16 - B4B |           |             |
|       |                               |           |            |          |           |         | Packaging 2 - 17 - B4B |           |             |
|       |                               |           |            |          |           |         | Packaging 2 - 18 - B4B |           |             |
|       |                               |           |            |          |           |         | Packaging 2 - 19 - B4B |           |             |
|       |                               |           |            |          |           |         | Packaging 2 - 20 - B4B |           |             |
|       |                               |           |            |          |           |         | Packaging 2 - 21 - B4B |           |             |
|       |                               |           |            |          |           |         | Packaging 2 - 22 - B4B |           |             |
|       |                               |           |            |          |           |         | Packaging 2 - 23 - B4B |           |             |
|       |                               |           |            |          |           |         | Packaging 2 - 24 - B4B |           |             |
|       |                               |           |            |          |           |         | Packaging 2 - 25 - B4B |           |             |
|       |                               |           |            |          |           |         | Packaging 2 - 26 - B4B |           |             |
|       |                               |           |            |          |           |         | Packaging 2 - 27 - B4B |           |             |
|       |                               |           |            |          |           |         | Packaging 2 - 28 - B4B |           |             |



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

**Container No:** S319132



**Part:** D3203-1

**Job No:** 215473

**Serial No/Batch:** S319132

**Revision:** REV.D

**Inspector:**

**Exp Date:**

**Instructions:** Various STC's

**Date:** 12/08/20

Plex 11/13/20 3:07 PM Dart.Renwick.Jennifer

|                                 |           |          |           |                             |                        |                   |
|---------------------------------|-----------|----------|-----------|-----------------------------|------------------------|-------------------|
|                                 |           |          |           |                             | Packaging 2 - 29 - B4B |                   |
|                                 |           |          |           |                             | Packaging 2 - 30 - B4B |                   |
|                                 |           |          |           |                             | Packaging 2 - 31 - B4B |                   |
|                                 |           |          |           |                             | Packaging 2 - 32 - B4B |                   |
|                                 |           |          |           |                             | Packaging 2 - 33 - B4B |                   |
|                                 |           |          |           |                             | Packaging 2 - 34 - B4B |                   |
|                                 |           |          |           |                             | Packaging 2 - 35 - B4B |                   |
|                                 |           |          |           |                             | Packaging 2 - 36 - B4B |                   |
|                                 |           |          |           |                             | Packaging 2 - 37 - B4B |                   |
|                                 |           |          |           |                             |                        |                   |
| 120 QC 6                        | 12<br>pcs | 12/22/20 | 0.00 0.00 | QC 6 - 9                    |                        |                   |
|                                 |           |          |           | QC 6 - 68                   |                        |                   |
|                                 |           |          |           | QC 6 - 61                   |                        |                   |
|                                 |           |          |           | QC 6 - 40                   |                        | DAS<br>82<br>9-89 |
|                                 |           |          |           | QC 6 - 81                   |                        |                   |
|                                 |           |          |           | QC 6 - 82                   |                        | DEC 08 2020       |
| 125 Small Fab - 2 - B4B         | 12<br>pcs | 12/23/20 | 0.00 1.60 | Small Fab - 1 - B4B         |                        |                   |
|                                 |           |          |           | Small Fab - 2 - B4B         |                        |                   |
|                                 |           |          |           | Small Fab - 3 - B4B         |                        |                   |
|                                 |           |          |           | Small Fab - 4 - B4B         |                        |                   |
|                                 |           |          |           | Small Fab - 5 - B4B         |                        |                   |
|                                 |           |          |           | Small Fab - 6 - B4B         |                        |                   |
|                                 |           |          |           | Small Fab - 7 - B4B         |                        |                   |
|                                 |           |          |           | Small Fab - 8 - B4B         |                        |                   |
|                                 |           |          |           | Small Fab - 9 - B4B         |                        | 12/20/18          |
|                                 |           |          |           | Small Fab - Various 1 - B4B |                        |                   |
| 126 QC 5                        | 12<br>pcs | 12/23/20 | 0.00 0.00 | QC 5 - 10                   |                        |                   |
|                                 |           |          |           | QC 5 - 12                   |                        |                   |
|                                 |           |          |           | QC 5 - 17                   |                        |                   |
|                                 |           |          |           | QC 5 - 18                   |                        |                   |
|                                 |           |          |           | QC 5 - 19                   |                        |                   |
|                                 |           |          |           | QC 5 - 22                   |                        |                   |
|                                 |           |          |           | QC 5 - 24                   |                        |                   |
|                                 |           |          |           | QC 5 - 3                    |                        |                   |
|                                 |           |          |           | QC 5 - 43                   |                        |                   |
|                                 |           |          |           | QC 5 - 49                   |                        |                   |
|                                 |           |          |           | QC 5 - 51                   |                        |                   |
|                                 |           |          |           | QC 5 - 58                   |                        |                   |
|                                 |           |          |           | QC 5 - 68                   |                        |                   |
|                                 |           |          |           | QC 5 - 9                    |                        |                   |
|                                 |           |          |           | QC 5 - 50                   |                        |                   |
|                                 |           |          |           | QC 5 - 30                   |                        |                   |
|                                 |           |          |           | QC 5 - 40                   |                        | DAS<br>40<br>9-89 |
|                                 |           |          |           | QC 5 - 61                   |                        | DEC 22 2020       |
|                                 |           |          |           | QC 5 - 81                   |                        |                   |
|                                 |           |          |           | QC 5 - 82                   |                        |                   |
| 130 Packaging 3-1 - Stock - B4B | 12<br>pcs | 12/23/20 | 0.00 0.00 | Packaging 3 - 1 - B4B       |                        |                   |
|                                 |           |          |           | Packaging 3 - 2 - B4B       |                        |                   |
|                                 |           |          |           | Packaging 3 - 3 - B4B       |                        |                   |
|                                 |           |          |           | Packaging 3 - 4 - B4B       |                        |                   |
|                                 |           |          |           | Packaging 3 - 5 - B4B       |                        |                   |
|                                 |           |          |           | Packaging 3 - 6 - B4B       |                        | DAS<br>28<br>9-89 |
|                                 |           |          |           | Packaging 3 - 7 - B4B       |                        |                   |
|                                 |           |          |           | Packaging 3 - 8 - B4B       |                        |                   |
|                                 |           |          |           | Packaging 3 - 9 - B4B       |                        | DEC 23 2020       |
|                                 |           |          |           | Packaging 3 - 10 - B4B      |                        |                   |
|                                 |           |          |           | Packaging 3 - 11 - B4B      |                        |                   |
|                                 |           |          |           | Packaging 3 - 12 - B4B      |                        |                   |
|                                 |           |          |           | Packaging 3 - 13 - B4B      |                        |                   |

Plex 11/13/20 3:07 PM Dart.Renwick.Jennifer

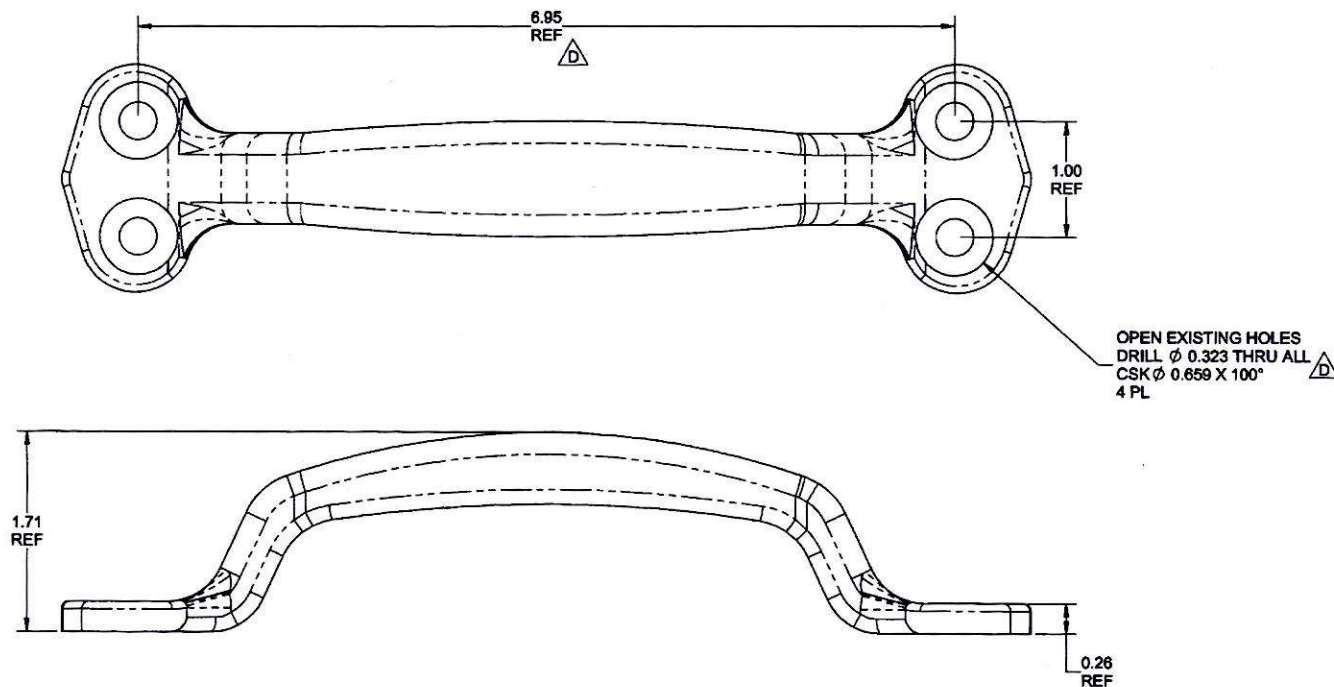


|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                           |                 |                  |                        |                 |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------|-----------------|------------------|------------------------|-----------------|
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                           |                 |                  | Packaging 3 - 14 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                           |                 |                  | Packaging 3 - 15 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                           |                 |                  | Packaging 3 - 16 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                           |                 |                  | Packaging 3 - 17 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                           |                 |                  | Packaging 3 - 18 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                           |                 |                  | Packaging 3 - 19 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                           |                 |                  | Packaging 3 - 20 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                           |                 |                  | Packaging 3 - 21 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                           |                 |                  | Packaging 3 - 22 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                           |                 |                  | Packaging 3 - 23 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                           |                 |                  | Packaging 3 - 24 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                           |                 |                  | Packaging 3 - 25 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                           |                 |                  | Packaging 3 - 26 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                           |                 |                  | Packaging 3 - 27 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                           |                 |                  | Packaging 3 - 28 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                           |                 |                  | Packaging 3 - 29 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                           |                 |                  | Packaging 3 - 30 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                           |                 |                  | Packaging 3 - 31 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                           |                 |                  | Packaging 3 - 32 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                           |                 |                  | Packaging 3 - 33 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                           |                 |                  | Packaging 3 - 34 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                           |                 |                  | Packaging 3 - 35 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                           |                 |                  | Packaging 3 - 36 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                           |                 |                  | Packaging 3 - 37 - B4B |                 |
| 140 QC 21 - SA                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 12 pcs                    | 12/23/20        | 0.00 0.00        | QC 21 - SA - 21        |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                           |                 |                  | QC 21 - SA - 70        | DAS DEC 23 2020 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                           |                 |                  | QC 21 - SA - 9         | 28              |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                           |                 |                  | QC 21 - SA - 77        | 9-89            |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                           |                 |                  | QC 21 - SA - 28        |                 |
| Part Op <b>100</b> - (Purchasing) Issue P/O: <u>48547640</u> Possible Supplier: Mill Supply P/N GH-180-C order (4) per Kit/Identify for<br>Descriptions: D3203-1 Conformity certificate is required<br><b>110</b> - (Receive & Inspect for Damage & Mat'l Certs) Ensure certificate of conformity is attached<br><b>120</b> - (QC6- All purchased or subcontracted products)<br><b>125</b> - 1-Drill an countersink holes as per drawing D3203<br><b>126</b> - (QC5- Inspect part completeness to step on W/O)<br><b>130</b> - (Identify as per dwg & Stock Location: _____)<br><b>140</b> - (QC21- Final Inspection - Work Order Release) |                           |                 |                  |                        |                 |
| <b>Job BOM</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                           |                 |                  |                        |                 |
| <b>Part / Item</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | <b>Component Name</b>     | <b>Quantity</b> | <b>Operation</b> | <b>Container</b>       |                 |
| GH180C                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Handle P/N 27-526 D3203-1 | 12 pcs (1 ea)   | 100-Purchasing   | S319127                |                 |
| <b>Job Allocations</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                           |                 |                  |                        |                 |
| <b>Operation</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | <b>Component Part</b>     | <b>Required</b> | <b>Inventory</b> | <b>Allocated</b>       |                 |
| 100-Purchasing                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | GH180C                    | 12              | 0                | 0                      |                 |
| <b>Part Specifications</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                           |                 |                  |                        |                 |
| Specifications could not be found.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                           |                 |                  |                        |                 |

Plex 11/13/20 3:07 PM Dart.Renwick.Jennifer

# **SPECIFICATION CONTROL DRAWING**

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 215473



**D3203-1 HANDLE**

- NOTES:**  
1) MATERIAL: PURCHASE FROM MILL SUPPLY, P/N GH-180-C OR 27-526  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.6  
7) WEIGHT: 0.88 lbs

**RELEASED**

2020 FEB 18  
ECN 2020-510

APPROVED

| D          | ADD DRILL/COUNTERSINK INSTRUCTION; FORMAT SHEET TO CURRENT STANDARD | SAD                                                      | 20.02.03 |
|------------|---------------------------------------------------------------------|----------------------------------------------------------|----------|
| C          | NO MACHINING                                                        | KJ                                                       | 04.11.26 |
| B          | RE-DESIGN HANDLE                                                    | KJ                                                       | 03.10.16 |
| A          | NEW ISSUE                                                           | CP                                                       | 03.08.27 |
| REV.       | DESCRIPTION                                                         | BY                                                       | DATE     |
| DESIGN     | DB                                                                  | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |          |
| DRAWN      | SAD                                                                 |                                                          |          |
| CHECKED    | RF                                                                  | DRAWING NO.<br><b>D3203</b>                              |          |
| MFG. APPR. | DD                                                                  |                                                          |          |
| APPROVED   | VS                                                                  | TITLE<br><b>HANDLE</b>                                   |          |
| DE APPR.   | DS                                                                  |                                                          |          |
| DATE       | 20.02.03                                                            | SHEET 1 OF 1<br>SCALE<br>NTS                             |          |

COPYRIGHT © 2003 BY DART AEROSPACE LTD  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Entered: \_\_\_\_\_ Date: \_\_\_\_\_

## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. \_\_\_\_\_

Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                             |                                                                                                                                                     |                                                                                                                                                                        |                               |  |  |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------|--|--|
| <p>Job: _____</p> <p>Part No. _____</p>                                                                                                                                                                                                                                                                                                                                                           |  | <b>DISPOSITION</b>                                                                                                                                                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                             | <b>DEPARTMENT/PROCESS</b>                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                             |                                                                                                                                                     |                                                                                                                                                                        |                               |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                   |  | <p>Rework <input type="checkbox"/></p> <p>Scrap <input type="checkbox"/></p> <p>Use-as-is <input type="checkbox"/></p>                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                             | <p>Skid-tube <input type="checkbox"/></p> <p>Machining <input type="checkbox"/></p> <p>Large Fab <input type="checkbox"/></p>                                                                                                                                                                                                         | <p>Cross tube <input type="checkbox"/></p> <p>Small Fab <input type="checkbox"/></p> <p>Finishing <input type="checkbox"/></p>                                                                                                                                              | <p>Eng. (Non-AW) <input type="checkbox"/></p> <p>Prod. Eng. Coord. <input type="checkbox"/></p> <p>Rec/Store/Packaging <input type="checkbox"/></p> | <p>Engineering <input type="checkbox"/></p> <p>Water Jet <input type="checkbox"/></p> <p>Supplier <input type="checkbox"/></p> <p>Quality <input type="checkbox"/></p> |                               |  |  |
| Date : _____                                                                                                                                                                                                                                                                                                                                                                                      |  | Sequence #: _____                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                             | QTY Affected : _____                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                                                                                                                                             |                                                                                                                                                     | MRB (QSI042)                                                                                                                                                           |                               |  |  |
| <b>Description Work Order Deviation</b>                                                                                                                                                                                                                                                                                                                                                           |  |                                                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                             | <b>Disposition</b>                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                             |                                                                                                                                                     |                                                                                                                                                                        | <b>Completed By</b>           |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                             |                                                                                                                                                     |                                                                                                                                                                        | <b>Lead hand / Supervisor</b> |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                             |                                                                                                                                                     |                                                                                                                                                                        |                               |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                             |                                                                                                                                                     |                                                                                                                                                                        | <b>QC / QA Coordinator</b>    |  |  |
| <b>Root Cause</b>                                                                                                                                                                                                                                                                                                                                                                                 |  | <b>FAULT CATEGORY</b>                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                             |                                                                                                                                                     |                                                                                                                                                                        |                               |  |  |
| <p>Operator <input type="checkbox"/></p> <p>Manufacturing Process <input type="checkbox"/></p> <p>Equip/Tooling <input type="checkbox"/></p> <p>Handling/Preservation <input type="checkbox"/></p> <p>Material <input type="checkbox"/></p> <p>Product Improvement <input type="checkbox"/></p> <p>Process Improvement <input type="checkbox"/></p> <p>Human Factors <input type="checkbox"/></p> |  | <p><input type="checkbox"/> Pressure/Forced</p> <p><input type="checkbox"/> Bending</p> <p><input type="checkbox"/> Crushing</p> <p><input type="checkbox"/> Cracks</p> <p><input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist</p> <p><input type="checkbox"/> Marks/Chatter</p> <p><input type="checkbox"/> Mislabeled</p> | <p><input type="checkbox"/> Contamination</p> <p><input type="checkbox"/> Misaligned/off center</p> <p><input type="checkbox"/> BOM/Route</p> <p><input type="checkbox"/> Broken/Damage/Defect</p> <p><input type="checkbox"/> Incomplete/Unclear Instructions</p> <p><input type="checkbox"/> Drill Holes</p> <p><input type="checkbox"/> Fit/Function</p> | <p><input type="checkbox"/> Power Loss/Surge</p> <p><input type="checkbox"/> Folio/Program</p> <p><input type="checkbox"/> Grain Direction</p> <p><input type="checkbox"/> Weld</p> <p><input type="checkbox"/> Wrong Stock Pulled</p> <p><input type="checkbox"/> Out of Sequence</p> <p><input type="checkbox"/> Off-set/Set-up</p> | <p><input type="checkbox"/> Positioned Wrong</p> <p><input type="checkbox"/> Outside Tolerance</p> <p><input type="checkbox"/> Drawing</p> <p><input type="checkbox"/> Finish</p> <p><input type="checkbox"/> Part Lost/Missing</p> <p><input type="checkbox"/> Misread</p> |                                                                                                                                                     |                                                                                                                                                                        |                               |  |  |
| <p>Other/Details:</p>                                                                                                                                                                                                                                                                                                                                                                             |  |                                                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                             |                                                                                                                                                     |                                                                                                                                                                        |                               |  |  |



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## POHB047646



**Supplier:** 10003-VU  
Royal Bank Visa (Robert Aboud)  
X  
XX  
ON  
Canada

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** POHB047646  
**PO Date:** 11/16/20  
**Due Date:** 11/30/20  
**Purchase Order Revision:**  
**Revision Date:**  
**Issued By:** Lussier, Patrick  
Phone: 613-632-5200 Ext: 276  
plussier@dartaero.com  
**Via:** Ground  
**Pymt Terms:** Credit Card  
**Freight Terms:**  
**Special Comments:**

### Items

| Line Item    | Job    | Part   | Drawing | Supplier Part No | Description                                      | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (USD) | Extended Price |
|--------------|--------|--------|---------|------------------|--------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 1            | 215473 | GH1800 |         | 27-526           | Handle P/N 27-526 D3203-1 As Per Dwg 3203 Rev. C | Firmed | -       | 11/30/20 | 12 pcs         | 0 pcs             | 12 pcs  | \$8.10/pcs       | \$97.20        |
| Grand Total: |        |        |         |                  |                                                  |        |         |          |                |                   |         |                  | \$97.20        |

### Order Notes

Terms & Conditions of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Please ensure to send the related invoice to hby\_ap@dartaero.com.

Plex 11/16/20 4:28 PM dart.lussier.patrick





Order#: 871890 ✓  
Mill Supply, Inc.  
19801 Miles Rd  
Cleveland, OH 44128  
Phone: 800-888-5072

### Billing Address

Dart Aerospace  
Patrick Lussier  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

### Shipping Information

Same as Billing Address  
Shipping Method: Mill Supply's Choice

| Part#              | Description | Price     | Qty | Totals   |
|--------------------|-------------|-----------|-----|----------|
| 27526              | GRAB HANDLE | \$8.10 ea | 12  | \$97.20  |
| SubTotal:          |             |           |     | \$97.20  |
| Expected Shipping: |             |           |     | \$33.95  |
| Tax:               |             |           |     | \$0.00   |
| Expected Total:    |             |           |     | \$131.15 |

Payment Method: Visa Card ending with 2754

Reference #: 871890 ✓

PO Number: POHB047646 ✓

DAS  
82  
9-89

RECEIVED  
DEC 07 2020  
DART AEROSPACE LTD.

1-Box  
Fedex 3997-4525-9760